

Headwear Express Decoration Service

Important Information

- This service is available for embroidery, screenprinting, Crystal Colour and sublimation decoration.
- Minimum order is 100 units on initial or repeat orders.
- Orders must be faxed or emailed. Phone orders will not be accepted.
- A physical sample charge Starting From \$100.00 + gst will apply.
- Embroidery colours to be supplied by PMS colour chart only (Pantone Solid Coated library).
- Sublimation files must be provided as .ai or .eps format.
- All digitised files remain the property of Grace Collection and are not for sale.
- Customer-supplied digitised files will be accepted.
- Exact repeat orders available. Delivery time will be 4-5 weeks from receipt of order.
- No change or cancellation of logo orders after production has begun.
 - Set-up fees and costs will be passed on should a cancellation of order be made after production has commenced.
- Back fasteners are produced as per each individual style shown in the catalogue. These can not be changed.
- Plain headwear pricing as per fabric style shown in price list and catalogue. A new price will be quoted for and changes in fabric.
- Whilst the fabric style in caps can be changed (prices quoted on request), only one fabric style can be selected per order.
- Decorative Application: A wide range of decoration methods are also available, such as embossed peak, embossed buckle, high frequency weld, woven badge, rubber badge and lettering. Please speak to your representative for price and time frame.
- For any styles with thread design that require colour changes, PMS colours must be provided.
- Undecorated orders will incur an airfreight charge on top of plain style pricing.

Delivery

Order Details

- Minimum order: 100 units.
- Minimum colourway/per style: 100 units.
- 2% overrun or underrun considered fulfillment on all orders.

Approvals: Choice of swatch image, physical swatch or physical sample approval

1. Sample/swatch image approvals: 7-10 working days after receipt of order/artwork
2. Physical swatch approvals: 7-10 working days after receipt of order/artwork
3. Physical sample approval: 10-12 working days after receipt of order/artwork. A physical sample fee from \$100.00 + GST will apply.

Delivery Times

- **100-1000 units:** 4-5 weeks after approval (delivery to Brisbane).

Local Freight & Shipping Charges

- Unless otherwise specified, prices quoted are ex-warehouse from Brisbane. For orders (except water bottles and local decoration orders), over a value of \$500 (exclusive GST), free freight to your office located in metro area of Brisbane Gold Coast/Sunshine Coast, Sydney, Canberra, Melbourne, Adelaide and Perth.
- Freight charge for samples may apply.

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Decoration Options

Embroidery Price Table

Flat Stitch Embroidery

First Position

Stitches	Quantity							
	100+	200+	300+	500+	1000+	1500+	2000+	5000+
1-2999	\$ 2.30	\$ 2.25	\$ 1.90	\$ 1.70	\$ 1.60	\$ 1.50	\$ 1.45	\$ 1.40
3000+	\$ 2.40	\$ 2.35	\$ 2.00	\$ 1.80	\$ 1.70	\$ 1.60	\$ 1.55	\$ 1.50
4000+	\$ 2.50	\$ 2.45	\$ 2.10	\$ 1.90	\$ 1.80	\$ 1.70	\$ 1.65	\$ 1.60
5000+	\$ 2.70	\$ 2.60	\$ 2.20	\$ 2.00	\$ 1.90	\$ 1.80	\$ 1.75	\$ 1.70
6000+	\$ 2.90	\$ 2.70	\$ 2.30	\$ 2.10	\$ 2.00	\$ 1.90	\$ 1.85	\$ 1.75
7000+	\$ 3.00	\$ 2.80	\$ 2.40	\$ 2.20	\$ 2.10	\$ 2.00	\$ 1.95	\$ 1.85
8000+	\$ 3.10	\$ 2.90	\$ 2.50	\$ 2.30	\$ 2.20	\$ 2.10	\$ 2.05	\$ 1.95
9000+	\$ 3.20	\$ 3.00	\$ 2.60	\$ 2.40	\$ 2.30	\$ 2.20	\$ 2.15	\$ 2.05
10000+	\$ 3.30	\$ 3.10	\$ 2.70	\$ 2.50	\$ 2.40	\$ 2.30	\$ 2.25	\$ 2.15
11000+	\$ 3.40	\$ 3.20	\$ 2.80	\$ 2.60	\$ 2.50	\$ 2.40	\$ 2.35	\$ 2.25
12000+	\$ 3.50	\$ 3.30	\$ 2.90	\$ 2.70	\$ 2.60	\$ 2.50	\$ 2.45	\$ 2.35
13000+	\$ 3.60	\$ 3.50	\$ 3.00	\$ 2.80	\$ 2.70	\$ 2.60	\$ 2.55	\$ 2.45
14000+	\$ 3.70	\$ 3.60	\$ 3.10	\$ 2.90	\$ 2.80	\$ 2.70	\$ 2.65	\$ 2.55
15000+	\$ 3.80	\$ 3.70	\$ 3.20	\$ 3.10	\$ 2.90	\$ 2.80	\$ 2.75	\$ 2.65
16000+	\$ 3.90	\$ 3.80	\$ 3.30	\$ 3.20	\$ 3.00	\$ 2.90	\$ 2.85	\$ 2.75
17000+	\$ 4.00	\$ 3.90	\$ 3.40	\$ 3.30	\$ 3.10	\$ 3.00	\$ 2.95	\$ 2.85

Flat Stitch Embroidery

Second, Third and Fourth Position

Stitches	Quantity							
	100+	200+	300+	500+	1000+	1500+	2000+	5000+
1-2999	\$ 1.70	\$ 1.60	\$ 1.50	\$ 1.45	\$ 1.40	\$ 1.30	\$ 1.20	\$ 1.10
3000+	\$ 1.80	\$ 1.75	\$ 1.65	\$ 1.55	\$ 1.50	\$ 1.40	\$ 1.30	\$ 1.20
4000+	\$ 2.05	\$ 1.95	\$ 1.85	\$ 1.75	\$ 1.65	\$ 1.55	\$ 1.40	\$ 1.30
5000+	\$ 2.20	\$ 2.10	\$ 1.95	\$ 1.85	\$ 1.75	\$ 1.65	\$ 1.55	\$ 1.45
6000+	\$ 2.30	\$ 2.20	\$ 2.10	\$ 1.95	\$ 1.85	\$ 1.75	\$ 1.65	\$ 1.55
7000+	\$ 2.40	\$ 2.30	\$ 2.20	\$ 2.10	\$ 1.95	\$ 1.85	\$ 1.75	\$ 1.65
8000+	\$ 2.50	\$ 2.40	\$ 2.30	\$ 2.20	\$ 2.10	\$ 1.95	\$ 1.85	\$ 1.75
9000+	\$ 2.65	\$ 2.50	\$ 2.40	\$ 2.30	\$ 2.20	\$ 2.10	\$ 1.95	\$ 1.85
10000+	\$ 2.75	\$ 2.65	\$ 2.50	\$ 2.40	\$ 2.30	\$ 2.20	\$ 2.10	\$ 1.95
11000+	\$ 2.85	\$ 2.75	\$ 2.65	\$ 2.50	\$ 2.40	\$ 2.30	\$ 2.20	\$ 2.05

* 3D Embroidery available upon request. Contact us for pricing.

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Printing Price Table

Sublimation Panel & Sublimation Badge

First Position

Pricing	Quantity					
	100-199	200-299	300-499	500-999	1000-1999	2000-4999
	\$ 3.90	\$ 3.70	\$ 3.60	\$ 3.50	\$ 3.40	\$ 3.30

Sublimation Panel (available for caps only) crown panels and peak. Contact us for pricing for sublimation on bucket hats. Please add 10% GST to all prices

Sublimation Panel & Sublimation Badge

Second, Third and Fourth position

Pricing	Quantity					
	100-199	200-299	300-499	500-999	1000-1999	2000-4999
	\$ 1.80	\$ 1.70	\$ 1.60	\$ 1.50	\$ 1.40	\$ 1.30

Sublimation Panel (available for caps only) crown panels and peak. Contact us for pricing for sublimation on bucket hats. Please add 10% GST to all prices

Woven Sandwich

Peak Only

Pricing	Quantity					
	100-199	200-299	300-499	500-999	1000-1999	2000-4999
	\$ 0.90	\$ 0.80	\$ 0.70	\$ 0.65	\$ 0.60	\$ 0.55

Please add 10% GST to all prices

Crystal Colour



Quantity	First Position	Second Position
100-199	\$2.20	\$1.40
200-299	\$2.10	\$1.30
300-499	\$2.00	\$1.25
500-999	\$1.90	\$1.15
1000+	\$1.80	\$1.00
Setup (Per Position)	\$30.00	\$30.00

For Repeat Order No Setup Charge

Please add 10% GST to all prices